

B

WEAVING SETUP			
Product Development.com			
Dept. #:	8240	Set-up #:	15493
Project #:	010300	Style:	010300-01
Requestor:	Jose Nunez	Date:	
WARP			
Primary Yarn		Front Beam	Guideline Yarn
Desc.:		Desc.:	
Spec. #:		Spec. #:	
M-#:		M-#:	
Tension:	g/50 ends		
Primary Yarn		Back Beam	Guideline Yarn
Desc.:	1p/50d/48f/N300SB 5z tpi Teijin PET-Sised		Desc.:
Spec. #:			Spec. #:
M-#:	M-19086 A & B		M-#:
Tension:	1250 +/- 250 g/50 ends		
SHUTTLE			
Desc.:	1p/50d/48f/N300SB Flat Teijin PET	Shuttle Springs	
Spec. #:		Shuttle	Left Right
M-#:	M-17968-66 & 71	Ground	
Quill Ten.:	25 +/- 5 grams	# 1	
Reed:	40 dents/in.	# 2	
Pick Count:	85 picks/in.	# 3	
ENTERING PLAN			
Front Beam Harness Positions		Space	Back Beam Harness Positions
* Wave some 12 mm Tube using PATTERN STTB 12 mm. P.W.		Space 1 (33-1344)	
		Guideline	
* wave small bifurcation = 12x6 using Bf-12x6 D. P.W. Pattern so small before causing problems with h/c controller memory.		Space 2 (1345-2656)	1673...2328
		Guideline	
* Wave some 24 mm Tube PATTERN STTB 24 mm. P.W.		Space 3 (2657-3968)	2985...3640
		Guideline	
		Space 4 (3969-5280)	
		Guideline	
REED PLAN			
Density:	8 ends/dent	First Dent:	8 ends/dent
Total Dents:	82 per space	Last Dent:	8 ends/dent
		Total Ends:	656 per space